



Approved Body No 0836
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UK Certificate of Conformity of the Factory Production Control

UK 0836–CPR–22/F6223

In compliance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (as amended 2022), this Certificate applies to the construction product:

Execution of steel structures and aluminium structures — Part 1: Requirements for conformity assessment of structural components

Applicable Standard	Type / model class of the construction product	Declaration method
EN 1090-1:2009 +A1:2011	Structural steel kits and components up to and including Execution Class 3 according to EN 1090-2 :2018	1 and 3b according to table A.1: EN 1090-1:2009 +A1:2011

Produced by:
Invisible Connections Ltd
Unit 6, Thame Forty
Jane Morbey Road
Thame, Oxfordshire
England
OX39 4EA

and produced in the manufacturing plant:
Invisible Connections AS
Strandgata 98
Øran Vest
Andalsnes
Norway
6300

This Certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the Standard:

EN 1090-1 : 2009 + A1 : 2011

under system 2+ for the performances set out in this certificate are applied and that the factory production control fulfils all the prescribed requirements for these performances.

This Certificate was first issued on 11 August 2022 and remains valid for as long as the test methods and/or factory production control requirements included in the applicable standard, used to assess the performance of the declared characteristics, do not change, and the construction product, and the manufacturing conditions in the plant are not modified significantly, unless suspended or withdrawn by the factory production certification body.

Signed on behalf of the British Board of Agrément:

Date of Second issue: 1 September 2023

Hardy Giesler
Chief Executive Officer

Annex to:
UK Certificate of Conformity of the Factory Production Control
UK 0836–CPR–22/F6223

Address:	Strandgata 98, Øran Vest, Andalsnes, 6300, Norway
Applicable standard:	EN 1090-2:2018
Design process:	No in-house structural calculations at this location
Execution class:	EXC3 according to EN 1090-2:2018
Declaration methods:	1 and 3b according to table A.1: EN 1090-1:2009 +A1:2011
Parent metals:	Steel grades S235, S355 and S420
Welding process:	MAG 135
Responsible welding coordinator:	Kjell-Tormod Sanden
